

DECLARATION OF CONFORMITY Nr. LF-UK CPR/CA-DoC-01
Riga Wood structural birch plywood. Unfaced or overlaid

1. Unique identification code of the product-type:

“EN 636-1 S”, “EN 636-2 S” – for unfaced plywood.

“EN 636-1 S”, “EN 636-2 S”, “EN 636-3 S” – for overlaid and edge protected plywood.

2. Intended use or uses:

EN 636-1 S Structural components for internal use in dry conditions.

EN 636-2 S Structural components for internal use in humid conditions.

EN 636-3 S Structural components for protected external use in limited wetting conditions above ground.

3. Manufacturer:

Latvijas Finieris AS

Bauskas iela 59

Rīga

LV-1004 Latvia

5. System/s of assessment and verification of constancy of performance of the construction product:

AVCP System 2+

6. UK Designated Standard:

EN 13986:2004+A1:2015 Wood-based panels for use in construction. Characteristics, evaluation of conformity and marking

Approved Body:

British Board of Agrément, AB No.0836

Certified Systems:

Mill Lignums

Finiera iela 6

Rīga, Latvia, LV-1016

UK 0836-CPR-24/F7279

Mill Furniers

Bauskas iela 59

Rīga, Latvia, LV-1004

UK 0836-CPR-24/F7183

Verems RSEZ SIA

Lejas Ančupāni Verēmu pagasts

Rēzeknes rajons, Latvia, LV-4604

UK 0836-CPR-24/F7285

OÜ Kohila Vineer

Jõe tn.21 Kohila

79808 Raplamaa, Estonia

UK 0836-CPR-24/F7319

7. Declared performance
Designated technical specification EN 13986+A1:2015

Essential characteristics			PERFORMANCE														
			Sanded birch plywood														
			Nominal thickness, mm														
			4	6,5	9	12	15	18	21	24	27	30	35	40	45	50	
			Number of plies														
			3	5	7	9	11	13	15	17	19	21	25	29	32	35	
Density	Standard	Unit	lower 5% quantile 670, upper 5% quantile 760														
Bending strength ^{1, 2}		EN 310	at least F class	50	50	40	40	40	40	35	35	35	35	35	35	35	
	⊥		EN 636	15	25	35	35	35	35	30	30	30	30	30	30	30	
Bending stiffness ^{1, 2}		EN 310	at least E class	100	90	90	80	80	80	80	80	80	70	70	70		
	⊥		EN 636	10	30	40	50	60	60	60	60	60	60	60	60		
Characteristic bending strength ³		EN 789	N/mm ²	75,3	58,2	52,1	49,0	47,2	45,9	45,1	44,4	43,9	43,5	42,9	42,5	42,3	42,0
	⊥			12,1	33,2	36,7	38,0	38,6	38,9	39,2	39,3	39,4	39,5	39,6	39,7	39,7	39,8
Characteristic bending stiffness ³		EN 789	N/mm ²	16941	13101	11720	11026	10611	10335	10140	9994	9881	9791	9657	9562	9507	9461
	⊥			1059	4899	6280	6974	7389	7665	7860	8006	8119	8209	8343	8438	8493	8539
Airborne sound insulation R ⁴	EN 13986+A1	dB	-	-	24,5	26,1	27,4	28,4	29,3	30,0	30,7	31,3	32,3	32,9	33,6	34,2	
Airborne sound insulation RW ⁵	EN ISO10140-2 EN ISO 717-1	dB	-	-	-	-	27-30	29-33	29-33	-	-	-	-	-	-	-	
Bonding quality	EN314	class	class 3														
Release of formaldehyde	EN 13986+A1 EN ISO12460-3	class	E1														
Water vapour permeability	EN 13986+A1	μ	Wet cup	90													
			Dry cup	220													
Sound absorption	EN 13986+A1	coeffic.	Frequency range 250 Hz - 500 Hz	0,10													
			Frequency range 1000 Hz - 2000 Hz	0,30													
Thermal conductivity	EN 13986+A1	W m ⁻¹ K ⁻¹	0,17														
Biological durability	EN 335	class	Uncoated or overlaid	Use class 2													
			Overlaid and with protected edges	Use class 3													

|| = parallel to the face grain
⊥ = perpendicular to the face grain

- ¹ Plywood moisture content 9± 3%
- ² Riga Ply classification according to EN 636
- ³ According to VTT Technical Research Centre of Finland research report No.RTE 3367/04
- ⁴ For calculation used average density 715 kg/m³
- ⁵ According to Holzforschung Austria. Values depend on plywood construction and overlay.)

Designated technical specification EN 13986+A1:2015

Essential characteristics			PERFORMANCE							
	Standard	Unit								
Mechanical durability	EN1995-1-1	K _{mod}	Service class	Permanent action	Long term action	Medium term action	Short term action	Instantan. action		
			1	0,60	0,70	0,80	0,90	1,10		
			2	0,60	0,70	0,80	0,90	1,10		
				3	0,50	0,55	0,65	0,70	0,90	
				k _{def}	Service class 1			0,80		
					Service class 2			1,00		
					Service class 3			2,50		
Reaction to fire	EN13986+A1 EN13501-1	class	End use condition		Minim. thickness / thickness range, mm	Class (excluding floorings)	Class, floorings			
			without an air gap behind the panel ⁶		9	D-s2, d0	D _{fl} -s1			
			with a closed or an open air gap not more than 22mm behind the panel ⁶		9	D-s2, d2	–			
			with a closed air gap behind the panel ⁶		15	D-s2, d1	D _{fl} -s1			
			with an open air gap behind the panel ⁶		18	D-s2, d0	D _{fl} -s1			
			floor coverings Riga Tex d.br.220 and Riga Heksa Plus d.br.220 mounted on substrates of reaction to fire class A1 and A2-s1-d0 ⁷		12 to 30		C _{fl} -s1			
			floor coverings Riga Tex W multigrey 358 and Riga Heksa Plus multigrey 358 mounted on substrates of reaction to fire class A1 and A2-s1-d0 ⁵ or without substrate ⁸		9 to 30		B _{fl} -s1			
			floor coverings Riga Tex W/F multigrey/d.br 190/120 mounted on substrates of reaction to fire class A1 and A2-s1-d0 ⁵ or without substrate ⁸		9 to 30		B _{fl} -s1			
any ⁶		3	E	E _{fl}						
Racking resistance	EN13986+A1		NPD							
Embedment strength	EN13986+A1		NPD							
Content of pentachlorophenol	EN13986+A1		N/A							


⁶ Veneered, phenol- and melamine-faced plywood is included for class

⁷ According to Forest and Wood Products Research and Development Institute Ltd, EU Notified Body NB 2040 Classification report K13/2018

⁸ According to Forest and Wood Products Research and Development Institute Ltd, EU Notified Body NB 2040 Classification report K45/2019

8. The performance of the product identified above is in conformity with the set of declared performances. This declaration of conformity is issued, in accordance with UK CPR, under the sole responsibility of the manufacturer identified above.
9. This information is presented for consumer as general information on technical specification and other characteristics of products manufactured by Latvijas Finieris AS mills Lignums and Furniers, Verems RSEZ SIA and OÜ Kohila Vineer. Any other conditions (e.g., guaranties) shall be agreed separately, by signing respective agreement. Any claim for compensation is limited to the value of the defective panels.
10. The signed English version of this document is the official.

Signed for and on behalf of the manufacturer by:



Māris Būmanis
Head of Development and Research

Rīga, 31.03.2025